

POLYPROPYLENE

HK100

Homopolymer polypropylene for Injection molding application

Description

HK100 is a homopolymer polypropylene intended for injection molding application. Product made from this resin exhibits narrow molecular weight distribution and balanced properties of high stiffness and impact strength.

Application

- Houseware
- Food container
- Stationery

Physical properties	Typical value	Unit	Test method
MFR (230°C/2.16kg)	15	g/10min	ASTM D1238
Density	0.9	g/cm ³	ASTM D792A
Mechanical properties			
Tensile strength at yield	340	kgf/cm ²	ASTM D638
Tensile strength at break	280	kgf/cm ²	ASTM D638
Flexural modulus	17,000	kgf/cm ²	ASTM D790
Izod impact, Notched (23°C)	2	kgf.cm/cm	ASTM D256
Rockwell hardness	105	R-scale	ASTM D785
Thermal properties			
Heat deflection (0.45MPa)	116	°C	ASTM D648
Other			
Flammability	HB		UL94

Processing conditions

- Injection temperature 190 - 240°C

Storage and handling

- HK100 should be stored in a dry cool place with adequate ventilation and protected from UV-light at temperature below 50°C

Revised: Nov. / 2022

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